Receiving Report

Date: 14/4/a			Batch No:	mle	<u> </u>		
Supplier: METAU	osolub	rion 1	Dart P/O:	2	3740		
Packing Slip: Yes No Invoice: Yes No Cr New Supplier Yes No Cr		Waybill Att	Complete: pection	Yes	No No No	N/A N/A	
Discrepancies Part Number Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number	
M1010 BO. 376 XO3	or 12	J	12				-
							-
							_
			Initials of	Receiver	QC12		•
Production/Admin: Date Received/Costing					Location	on	

H:\FORMS\Purchasing\approved purch\RECREPORT Rev F

Purchase Order Receipt Listing

Wednesday, April 02, 2014 2:54:56 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO23440 Receipt Dates from 4/2/2014 to 4/2/2014 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Line Project ID Reference/ Nbr/ Description/	/1	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/	Recv	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty	MRB Qty/ MRB Reject	Book Amt
Cert Std				Recv Е тр	(PO U/M)		(PO U/M)	Qty	
taux	utions			9					
			3/28/2014	4/2/2014	48.0000	\$8.27	0.0000	0	
2024-13. 050 sheet sf m128713			48.0000	DESJ02		\$396.76	0.0000	0	
M60610S.032 sf			3/28/2014	4/2/2014	48.0000	\$2.86	0.0000	0	
6061 0 SHEET .032 sf m128713			48.0000	DESJ02		\$137.45	0.0000	0	
M4130NT0.500W.04 f 9			3/28/2014	4/2/2014	42.8700	\$10.27	0.0000	0	
4130 RD Tube .500 f x.049W m128713			40.0000	DESJ02		\$440.16	0.0000	0	
M4130NB0.500X03. f 000			3/28/2014	4/2/2014	48.0000	\$27.09	0.0000	0	
4130 Bar 0.500 x f 3.00			48.0000	DES102		\$1,300.45	0.0000	0	
m128/13									
							Total Received Quantity:	uantity:	

\$2,274.82

0.0000

Total Qty to Inspect (PO U/M):

Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

METAUX SOLUTIONS INC 2625 BOUL JACQUES CARTIER EST LONGUEUIL, QUEBEC

Merchandise Received:

J4N 1L7

Tel.: 450 641-3330

Customer: 6323336

DART AEROSPACE LTD 1270, ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7

Shipping Order 01/04/2014

Order Reference

: 95317 : 23440

Bid

: 9593

Ship

: PICK UP / PICK UP

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty Qty. Deliver B/O Qty
AS05024	ALU SHEET .050 2024 T-3	1_1_0
	1 X 4' X 12'	
	HT; 611103A3	
AS032610	6061-0 SHEET .032 X 48 X 144	1
(1 PCE	
	HT;599932A1	
DT120494130N	4139N TUBING 1/2 OD X .049 WALL	V42.87 <u>42.87</u> <u>4</u>
	2 X 21.43'	
	HT;570877	
CF38312	CRS FLA :375 X 3:500 1018 &	10.58 <u>/0.58</u> <u>0</u>
	1 X 10.58'	
	HT; 93 773	
MP124130N	4130 NORM PLATE .500 THICK AMS 6345	12 /2 (48)
	4 X 3" X 144"	
	HT; C1318	
	All of the second secon	April 1985
	SHIP TST COLLECT	
	ID .	

Ref. : _ Shipping :_ Package No : _

SHIP TO:							entwo	A pood V	Vorks - (80)	Spoka 0) 367	<i>UM</i> ne, WA -2586		
SOLD TO:							CK	11111	Serial N 4278	umbe		JK I	
USTOMER PO NUMBE	R:	WORK P	ACKAGE:	CUSTO	MER PAR	T NUMBER:		SHIP F	RUN/LOAD:	GOV'T C	ONTRACT N	UMBER:	
C65805								1024	53/9				
AISER ORDER NO:	LINE ITE	M: SHI	P DATE:	ALL	LOY:	CLAD:	TEMPE	R:	PRODUCT D	ESCRIPT	ON:		
1141801	9	15	-OCT-20	12 60	61.	BARE	0		HT Flat S	heet			
VEIGHT SHIPPED:	QUANTIT	Y:	TRUC	K B/L #:		GAUGE:	N		AMETER/WI	DTH:	LENGTH: 144,000	INI	
9984 LB	452 PC	S EST	. 203	9267		0.0320 1	N 0.8128 I	STATE OF	18.000 IN	19.2 MM)	144.000	IIA	(3657.6 MM)
MHU 1627546: MHU 1627663: MHU 1627673:	LOT 599	932A1	: 102 pi	eces; (eces; (2	3553	catio	ns					
MHU 1627663: MHU 1627673:	LOT 599 LOT 599 /RevL /RevU	932A1	: 102 pi	eces; (CA SE	2007	10	ns		СММЕ	⁷ 019/Revi	D	
MHU 1627663: MHU 1627673: DAS 27 3-69 AMS 4025 CMMP 025	LOT 599 LOT 599 /RevL /RevU	932A1	: 102 pi	eces; (ertified ASTM B	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	10 ts	ns		СММР		D elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025	LOT 599 LOT 599 /RevL /RevU	932A1	: 102 pi	eces; (Tes	Specifi 209/Rev st Resul	10 Its				M	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1) Tensile: Tem	LOT 599 LOT 599 /RevL /RevU	932A1 932A1	: 102 pi : 175 pi	eces; () eces; () Ce	Tes	Specifi 209/Rev St Resul Ingot	10 Its	Yield	KSI (MPA		M Elongation	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1)	LOT 599 LOT 599 /RevL /RevU	932A1 932A1	: 102 pi : 175 pi	eces; () eces; () Ce	Ultima	Specifi 209/Rev St Resul Ingot ate KSI (N: 18.2	10 Its	Yield 7.9:	7.9		M	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1) Tensile: Tem	/RevL /RevU	932A1 932A1 Bir / :	: 102 pi : 175 pi	eces; (eces; (ec	Tes	Specifi 209/Rev St Resul Ingot ate KSI (N: 18.2: 125): 36.8	10 Its	Yield 7.9: (54 17.5			M Elongation 23.4 : 26 22.9 : 24	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1) Tensile: Tem	LOT 599 LOT 599 /RevL /RevU	932A1 932A1 Dir / : LT / 2	: 102 pi : 175 pi	eces; () ece	Ultima 18.2: (125: 36.1:	Specifi 209/Rev st Resul Ingot 18.2 125) 36.8 254)	10 Its	Yield 7.9: (54 17.5 (121 44.0	7.9 : 55) : 18.3		M Elongation 23.4:26	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1) Tensile: Tem 0 T42 T62	LOT 599 LOT 599 /RevL /RevU	932A1 932A1 Dir / : LT / 2	: 102 pi : 175 pi # Tests 2 (Min:M	eces; () ece	Ultima 18.2: (125: 36.1: (249: 51.2:	Specifi 209/Rev st Resul Ingot 18.2 125) 36.8 254)	10 Its	Yield 7.9: (54 17.5 (121 44.0	7.9 : 55) : 18.3 : 126) : 45.1		M Elongation 23.4 : 26 22.9 : 24	elted in	USA
MHU 1627663: MHU 1627673: DAS 27 AMS 4025 CMMP 025 Test Code: 1925 Lot: 599932A1 (ASTM E8/B557) (EN 2002-1) Tensile: Tem 0	LOT 599 LOT 599 /RevL /RevU	932A1 932A1 Dir / : LT / 2	: 102 pi : 175 pi # Tests 2 (Min:M	eces; () ece	Ultima 18.2: (125: 36.1: (249: 51.2: (353:	Specifi 209/Rev st Resul Ingot 18.2 125) 36.8 254) 51.7	10 Its	Yield 7.9: (54 17.5 (121 44.0	7.9 : 55) : 18.3 : 126) : 45.1		M Elongation 23.4 : 26 22.9 : 24	elted in	USA



CERTIFIED TEST REPORT

Serial Number 4278785

Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	٧	ZR	OTHER	MAX
6061 MIN(wt%)	0.40	0.0	0.15	0.00	0.8	0.04	0.00	0.00	0.00	0.00		0.05
MAX(wt%)	8.0	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.05	TOT	0.15
				Alu	minum A	lemainder						

TEST NOTES

6061 sheet or plate certified to AMS 4025, AMS 4026, or AMS 4027 also meets applicable requirements of AMS-QQ-A-250/11, Rev. A.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

anes permental

Page 2 of 2

SHIP TO:								entw	ood Ph	Works - one: (80	7// Spoka 0) 367	UM ne, WA -2586	99215		
SOLD TO:							C	ER	TIF	IED TI			ORT		
										Serial N 4279		r			
														Š.	
COSTOMER PO NUMBE C65583 OCT	R:	WOR	K PACK	AGE:	CUSTON	IER PART	NUMBER:			RUN/LOAD: 455/1	GOVT	ONTRACT	NUMBER:		
KAISER ORDER NO:	LINE IT	EM:	SHIP DA	TF:	ALLO	Y: I	CLAD:	TEMPI		PRODUCT	ESCRIPT	ION:			-
1139228	6]		T-201			ALCLAD			HT Flat S					
WEIGHT SHIPPED:	QUANT	TY:		TRUCK	B/L #:		GAUGE:		- 11	DIAMETER/WI	DTH:	LENGTH:			_
3847 LB	109 P	1	ST.	20393	303		0.0500 1	1.2700	(MM	48.000 IN	19.2 MM)	144.000) IN	(3657.6 MI	M)
AMS 4041 CMMP 019 Test Code: 1505	/RevD		14	14B		MMP 02	-A-250/5, 25/RevU t Resul				ASTM	B 209/R	ev10		
Lot: 611103A3	Cast	588		Dr	op 05		Ingot	4				N	lelted in	USA	
(ASTM E8/8557) (EN 2002-1) Tensile: Ten			r / # Te		()	Ultima 62.9 : (434 :		PA)	43.2	d KSI (MPA 2 : 43.8 3 : 302)	.)	Elongatio			_
(ASTM E1251)										<u>_</u>				OTHER	
Chemistry:	SI	F		CU .	MN 0.61	M:			ZN 0.13	0.02	0.01	ZR 0.00	тот	OTHER 0.03	
Actual(wt%)	80.0	0.1	9	4.6	0.01		Y LIMITS		0.10	0.02	0.01	0.00	701	3.00	
						ALLO	. LIMITO								
	SI	F	E	CU	MN	M	G C	R	ZN	TI	V	ZR	OTHER	MAX	
2024				0.0	0.00	4		,	0.00	0.00	0.00	0.00	EACH	0.05	
	0.00 0.50	0.00		3.8 4.9	0.30	1.			0.00	0.00 0.15	0.00 0.05	0.00	TOT	0.05	
IVIAX(WT%)	U.DU	U.5(J	4.5	U.5	1.1	U. 1	•	J. E U	0.10	0.00	0.00	101	0.10	

0.00

0.05

0.00

0.03

0.00

0.03

Liner Alloy:

MIN(wt%)

MAX(wt%)

1230

0.00

0.25

0.00

0.10

0.00

0.30

0.00

0.05

0.00

0.05

Aluminum Remainder

0.00

0.03

0.03

0.00

0.00 EACH

TOT

0.03



Trentwood Works - Spokane, WA 99215 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number 4279015

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser) hereby certifies that metal shipped under this order was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. This material has been inspected, tested and found in conformance with the requirements of the applicable specifications as indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. All metal which is solution heat treated complies with AMS 2772. Any warranty is limited to that shown on Kaiser's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of Kaiser Aluminum Fabricated Products, LLC laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law. ISO-9001:2000 certified.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

Page 2 of 2

CERTIFICATE OF TEST CERTIFICAT D'ESAIS

Page 01 of 02

Certification Date 31-MAR-2014

CUSTOMER ORDER NUMBER NUMÉRO DE COMMANDE DU CLIENT

35144J PART NUMBER/NUMÉRO DE PIÈCE Invoice Number T326477

100046

SOLD TO:

METAUX SOLUTIONS INC.

SHIP TO: EXPÉDIÉ À:

ITEM: 100046

METAUX SOLUTIONS

(RIVE-SUD)

VENDU À:

2625 BOUL JACQUES CARTIER EST

LONGUEUIL QC J4N 1L7

2625 BOUL JACQUES CARTIER EST

LONGUEUIL QC J4N 1

Description: 4130 CDS TUBING AMS T 6736 COND N;

.500 OD X .049 W (.402 ID) X 17/24' R/L DAS

Line Total: 42.8633 FT

HEAT: 570877 Specifications:

AMS 6371 K

AMS T 6736 B

27

MIL T 6736 B

AMS 6360 M

CHEMICAL ANALYSIS

C	MN	P	S	SI	AL	CR	MO	
0.31	0.54	0.0090	0.001	0.26	0.037	0.87	0.17	
N 0.10	PB 0.001	CU 0.14	V 0.003	TI 0.002	SN 0.012	NI 0.10		

RCPT: R281024

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR PSI	ULT TEN PSI	%ELONG IN 02 IN	%RED	HARDNESS RC
DESCRIPTION	121270.0	125990.0	18.0		25

GRAIN SIZE :9 -

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. ./Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. ./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-

JOANNE DESPRES

carrie Despreis

MANAGER QUALITY ASSURANCE GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESAIS

Page 02 of 02

Certification Date 31-MAR-2014

CUSTOMER ORDER NUMBER NUMÉRO DE COMMANDE DU CLIENT

35144J PART NUMBER/NUMÉRO DE PIÈCE Invoice Number T326477

100046

SOLD TO: VENDU À: METAUX SOLUTIONS INC.

SHIP TO: EXPÉDIÉ À:

2625 BOUL JACQUES CARTIER EST

LONGUEUIL QC J4N 1L7

METAUX SOLUTIONS

(RIVE-SUD)

2625 BOUL JACQUES CARTIER EST

LONGUEUIL QC J4N 1

Line Total: 42.8633 FT

Description:

4130 CDS TUBING AMS T 6736 COND N;

.500 OD X .049 W (.402 ID) X 17/24' R/L

IEAT: 570877 ITEM: 100046

MATERIAL IS FREE FROM MERCURY CONTAMINATION

DECARB: OK
AMS NO :2301
SEVERITY :0.01
FREQUENCY:0.02

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test poss results remain on file subject to examination. ./Les informations ci-haut-mentionnées sont cour transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. ./Par les présentes, nous certifions que le matériel couvert par ce rapport

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Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-

JOANNE DESPRES

earna Desprei

MANAGER QUALITY ASSURANCE GÉRANT DE L'ASSURANCE QUALITÉ TEST CERTIFICATE

SHIP TO:

ARCELORMITTAL PLATE LLC

PAGE NO: 01 OF 02 FILE NO: 2765-01-01 MILL ORDER NO: 79967-002 MELT NO: C1318 DATE: 07/25/12

SOLD TO:

SEND TO:

01-C

PLATE DIMENSIONS / DESCRIPTION

TOTAL PIECE WIDTH LENGTH DESCRIPTION WEIGHT 7 .5" 72.5" 144.5" RECTANGLE 1486#

CUSTOMER INFORMATION

CUSTOMER PO: 011212MC

SPECIFICATION (S)

THIS MATERIAL HAS BEEN MANUFACTURED AND TESTED IN ACCORDANCE WITH PURCHASE ORDER REQUIREMENTS AND SPECIFICATION (\mathbf{S}) .

AMS 6345C YR 11 AIRCRAFT
UNS
AIRCFAFT QUALITY ASTM A829 06 GRADE 4130 & AISI
4130 97
THE MANAGEMENT SYSTEMS FOR MANUFACTURE OF THIS PRODUCT ARE CERTIFIED
TO 180 9001: 2008 (CERTIFICATE NO. 30130) AND 180 14001 (CERTIFICATE
NO. 609496).

CHEMICAL COMPOSITION

MANUFACTURE

ELECTRIC FURNACE QUALITY - FINELINE - VACUUM DEGASSED - FINE GRAIN PRACTICE - MCQUAID-EHN GRAIN SIZE PER £112 - 7-8

HEAT TREAT CONDITION

MATL
OR NEAT TREAT NOM HOLD COOL
TEST DESCRIPTION TEMP MINS MITHD
PL/TEST NORMALIZE 1660F 28 AIR COOL

WE HEREBY CERTIFY THE ABOVE INFORMATION IS CORRECT:

ARCELÖRMITTAL, PLATE LLC QUALITY ASSURANCE LABORATORY 139 MODENA ROAD COATESVILLE, PA 19320

CLINOTE JOSPHING SUPERVISOR - TEST REPORTING ELINORE ZAPLITNY

2229

PAGE 03/06

TEST CERTIFICATE

PAGE NO: 02 OF 02

FILE NO: 2765-01-01

MILL ORDER NO: 79967-002

MELT NO: C1318

DATE: 07/25/12

MECHANICAL PROPERTIES

BEND WEST - BOT./TRANS. - PASS

BEND WEST - TOP/LONG. - PASS

TENSILE PROPERTIES

Loc	DIR	YIELD STRENGTH PSI X 100	TENSILE STRENGTH PSI X 100	elonga Gage Lgth	TION *
BOT. BOT. TOP	TRANS. TRANS. TRANS. TRANS.	719 772 727 809	1175 1195 1189 1210	2.00" 2.00" 2.00" 2.00"	16.0 20.0 17.0 20.0

DECARB TESTING

LOC	DEPTH	SURFACE	SUBSURFACE
BOT. BOT. TOP	.012 .009 .008 .012	0 0 0	0000

OTHER METALLURGICAL AND MICROSTRUCTUAL TESTS

MAGNETIC PARTICLE - FREQUENCY .00001 - SEVERITY .00001

GENERAL INFORMATION

ALL STEEL HAS BEEN MELTED AND MANUFACTURED IN THE U.S.A. MATERIAL HAS BEEN VACUUM DEGASSED AND CALCIUM TREATED FOR SULFIDE SHAPE CONTROL.
MAG. PART. FREQ. AND SEVERITY RATING PER AMS-2901K.
ACID STUBLE ALUMINUM.
FOR MORE INFORMATION AND PROCESSING GUIDELINES, REFER TO WWW.ARCELORMITTAL.COM/PLATEINFORMATION

REDUCTION RATIO - 18

B/L #00104 MAVERICK TRANSPORTATION

WE HEREBY CERTIFY THE ABOVE INFORMATION IS CORRECT:

ARGELORMITTAL PLATE LLC QUALITY ASSURANCE LABORATORY 139 MODENA ROAD COATESVILLE, PA 19320

SUPERVISOR -YEST REPORTING ELINORE ZAPLITNY

VENNEX CANADA

727

KECN 07/10/2013 15:32

MATERIAL: 4130				X 049 P	O / BATCH NO.	2344	<u>C</u>
DATE: COM	<u>S</u>	,,20	214				
MATERIAL CERT REC'D:	es			THICKNI	ESS ORDERED	G49	
QUANTITY RECEIVED:	353	7		THICKNE	SS RECEIVED	049	
	<u>ə</u>				IZE ORDERED	0 1 0	1 42
DE RECORD ALL FINDINGS ON THE	~	HOP I	Contract on the			0	1.10
QUANTITY REJECTED:	0	CIV IN	SPECTING (T.)	SHEET S	IZE RECEIVED	コンドントン	1,45
C BASAN DAMETER HIGHE C STRAIGHTNESS & CENTR C WALL PHICKNESS USING	SINO SINO SROV TUSE	MICE EK IN MEN MARKE	MEST BOTH ENDS TBOTH ENDS TSPAN TOMETER HIGH	921 FOME 21 F4	STH ENDS .		
		CR	NO IN 4 LOCATI				
DESCRIPTION	1	ieck	DM REPORT	(COMMENTS		
Z- INSPECTIVIN HALF THE BATC	Y	N)	SSION RECEIVE	ED INTO DART			
SURFACE DAMAGE	Y	N	DURRENTS OF	A THE DART DR	COMPLETE		
CORRECT FINISH	Y	N				MANAGED BARNES COMMERCIAL STANDARD STAN	
CORROSION	V	(N)	1 CHOSS		1 Elentri	Market 1997	
CORRECT GRAIN DIRECTION	W	N	,				
CORRECT MATERIAL	(Y)	N					
CORRECT THICKNESS	(X)	N					
PHOTO REQUIRED	Y	(M)					
CORRECT MATERIAL	(X)	N	11126.11	1 8100	EV OUG	1115	10811
CORRECT REF # TO LINK CERT CORRECT MATERIAL IDENTFICATION	<u> </u>	N		1651 BT	5 x 049	HI O	10011
CORRECT M# ON THE MATERIAL	8	N	W13811	2	30 0		THE PROPERTY OF THE PARTY OF TH
DOES THIS MATERIAL REQUIRE	0	14	1,1199 11	TO PASSON LINE	DART DRAWING		***************************************
ENGINEERING SIGN OFF	Y	(M)	和作Y HARDATE	S OF THE MATE	BRIVE LO INE OF	SAMING	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	N	O ENSURE MA	TERMI CAN BE	的社员的对抗的证据的人。 	F 1278 DOL	
CUT SAMPLE PIEC	E OF	MAT	TERIAL AND I	PREFORM A	HARDNESS C	HECK.	
	F	RECO	ORD RESULT	S BELOW			
			HRC	HRB	DUR A	DUR D	
TYPE OF MATERIAL					ļ		-
SIZE OF TEST SAMPLE	DIM	_					-
HARDNESS / DUROMETER REA			L The Line Hay C	THE OFFICE	3		
5- VERIFY MATERIAL CERTS ARE	C TE	sters	located in the Q	ианту Опісе			
QC 18 INSPECTION				e de la companya de l	NGINEERING	SIGNOFF (if	required)
INSPECTED BY: 27	gent july	* ***	man market of the second	SIGNED	OFF BY:	amen a constitution	er en
DATE: 1/1/1/2	7	AND FOR	W EN EN AN		DATE	41,5410,000,0004,0004	
DATE: 1919					DATE:		

MATERIAL: .050	<u>X</u>	33	173	Р	O / BATCH NO.	D3440		
DATE: Cipú	<u>U,3</u>	X	14					
MATERIAL CERT REC'D:	465			THICKN	ESS ORDERED	0.80		
QUANTITY RECEIVED:	THE	52	The second second second second second		ESS RECEIVED	A FA		
	1					A A A A A A A	$\overline{}$	
QUANTITY INSPECTED:	1	1011 U	And the first section of the section		SIZE ORDERED	1 - 1 1 1 - 1	2	
QUANTITY REJECTED:	0	OK W	SPECTING (TUBE	SHEET S	IZE RECEIVED	14741	2	
 OCTORE DIAMETER HIGHE INSIDE DIAMETER HIGHE 	ония	LINEBA	BOTH ENDS MEST BOTH ENDS		_		,	
D. WALL PROPRESS USING	100	CR	BO IN 4 LOCATION	48	20141451150			
DESCRIPTION	1 .	eck	OM REPORT	(COMMENTS			
Z- INSPECT MIN HALF THE BATC	-	N)	VISION RECEIVIED	MAIO CARE				
SURFACE DAMAGE	Y	N	QUIEMENTS ON 1	HE DART DR	Vivines			
CORRECT FINISH	(A)	(B)						
CORROSION	Y	N	B CHOSS F	NEE MY	15000			
CORRECT GRAIN DIRECTION	8	N	1					
CORRECT MATERIAL	X	N						
CORRECT THICKNESS	Y	N						
PHOTO REQUIRED	Y	N						
CORRECT MATERIAL	3	N						
CORRECT REF # TO LINK CERT	3	N	3024 1-3	1-1		3		
CORRECT MATERIAL IDENTFICATION	-	N	ASTM B	2001 KD	1 10	RELINSPECTION		
CORRECT M# ON THE MATERIAL	Y	N	W198 113	>				
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	N	MIFY HARDNESS DIVMATS CALLED	OF THE MATE	ERIAL TO THE DI DART DRAWING	SVANNE		
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ		O ENSURE WATE	RIVE CAN BE	RESERVED MIC	DOART		
CUT SAMPLE PIECI	E OF	MAT	ERIAL AND PF	REFORM A	HARDNESS C	HECK.		
	F	RECC	RD RESULTS	BELOW				
·			HRC	HRB	DUR A	DUR D		
TYPE OF MATERIAL					,			
SIZE OF TEST SAMPLE								
HARDNESS / DUROMETER REA	DINC	3	er assault mit (1975 m)	ACOO HOO HA	2			
C. AEWE: WATERFORKIZ VEG	te	sters	located in the Qua	lity Office				
QC 18 INSPECTION					NGINEERING	SIGNOFF (if re	auired)	
DAS								
INSPECTED BY:	Land land	<u> </u>	SIGNED OFF BY:					
DATE: 14/14/2	2	oter in the	tops that is need about the		DATE:			

MATERIAL: 6061.			Р	O / BATCH NO.	23440					
MATERIAL CERT REC'D:	, 2	THICKNESS ORDERED: 030								
	1560	, ,		THICKNESS RECEIVED: 0.030						
QUANTITY INSPECTED:		10/11/2	100 L 100 L 100 L	SHEET SIZE ORDERED:						
QUANTITY REJECTED: No. 100 May	STALC ER OV TUBE	WEST MICE OF M	BOTH END ** SPAN LOMETER HI	CHECHIOME	EI 3	IZE RECEIVED	. 1 4 8 (3			
DESCRIPTION	(Ch	CR leck (N)	IIC IN Y FOC ON KEBOB, 1210N BECS	N MY FORVEINMO M MELONEL HOW MECCENTED INLO DIVID						
SURFACE DAMAGE	Y		COMMENT	ON THE DAY	g - 618	WARRELL E.				
CORRECT FINISH	(Y)	N		,						
CORROSION										
CORRECT GRAIN DIRECTION	(Y)	N	,							
CORRECT MATERIAL	Y	N				A A A A A A A A A A A A A A A A A A A				
CORRECT THICKNESS	Y	N								
PHOTO REQUIRED	Υ	N								
CORRECT MATERIAL	Y	N								
CORRECT REF # TO LINK CERT	8	N		032		T 599930	1410			
CORRECT MATERIAL IDENTFICATION	88	N	ASTM	P 30	1 K	110	HE MESERATION			
CORRECT M# ON THE MATERIAL DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	w138	ALLES UP ON	THE WALL	CART BRAVING	EWAAWO			
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	O Frasure	MAY HERENY CH	HE	LECTERMED BASIS	0.0781			
CUT SAMPLE PIECE				D PREFOR	٧	HARDNESS C	CHECK.			
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING				TITAL		DOIN A	DON D			
A VERIEY CONDITION OF MATER VERIEY THAT SUPPLIES HAS A VERIEY MATERIAL CERTS ARE	<u>te</u> :	sters	located in th	e Quality Offic	Car	NGINEERING	SIGNOFF (if required)			
INSPECTED BY: 9-89		1 2 3 4 Aut V 1	- 13 × K	SIG		OFF BY:	(in required)			
DATE: 1919	DATE:									

MATERIAL CERT REC'D:	29	F 2E	E OC CORR	THICKN	IESS ORDERED	:: 141.500	X 3.0		
QUANTITY RECEIVED:		THICKN	ESS RECEIVED	: , Sa	¥ 3.0				
QUANTITY INSPECTED:			SHEET	SIZE ORDERED	: 473				
QUANTITY REJECTED:	1	AL R	euchia		SIZE RECEIVED				
ENSIDE DIAMETER HIGHE 5. STRAIGHTNESS @ CENT 8. WALL THICKNESS USING									
a WALL THICKNESS USING		CR	NO IN 4 LOCAT	10145					
DESCRIPTION		eck (N)	COMMENTS						
SURFACE DAMAGE	Y	N	DURMENTS O	N THE DART DE	SVAHACE.				
CORRECT FINISH	8	N							
CORROSION	Υ	W	3 CROSS	LOSE #	LENT				
CORRECT GRAIN DIRECTION	(Y)	N	,	2000					
CORRECT MATERIAL	(A)	N							
CORRECT THICKNESS	Y	N							
PHOTO REQUIRED	Y	(A)							
CORRECT MATERIAL	X	N	h-11100		3 3 117	01010			
CORRECT REF # TO LINK CERT CORRECT MATERIAL IDENTFICATION	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	N		YUZ. OX		<u>C1318</u>			
CORRECT M# ON THE MATERIAL		N	HOW F	1829-06	grade 41	30			
DOES THIS MATERIAL REQUIRE	1	14	0 1190	TOTAL OW THE	DAME DRAVING				
ENGINEERING SIGN OFF	Y	N	RIFY HARDNE						
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N	O ENSURE MA	TERRAL CAN BE	BECEWED MIT	Dovei .			
CUT SAMPLE PIEC			TERIAL AND ORD RESULT		HARDNESS C	CHECK.			
			HRC	HRB	DUR A	DUR D			
	TYPE OF MATERIAL								
SIZE OF TEST SAMPLE	DIVI	.		<u> </u>			1 1		
HARDNESS / DUROMETER REA	P. Sall Co. Sale S		NA CHARLES TO LAND	mixepo JEO 18	A 2				
6- VERIEY MATERIAL CERTS ARE	<u>te.</u>	sters	located in the G	Quality Office					
C 18 INSPECTION					NGINEERING	SIGNOFF (if	required)		
DAS	21.00								
INSPECTED BY: 27	Sparing Sag	0 21.0	ere area en	SIGNED	OFF BY:		MAN LA		
SATURATE STATE OF THE STATE OF		ALTYS	W BO W DO AL		and the first of the second	Company and the Company			



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23440

Purchase Order Date 3/20/2014 PO Print Date 3/20/2014

Page Number 1 of 3

Order From:

VC-MET002

Ship To: DART AEROSPACE LTD

METAUX SOLUTIONS

2625 BOUL JACQUES-CARTIIER EST LONGUEUIL, QC J4N 1L7

CA

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

800 558 8858

Buyer

Chantal Lavoie

Customer POID Customer Tax #

10127-2607

Ship To Contact

Ship To Phone

Terms Currency Net 30 CAD

TST ground

FOB

Destination-Collect

Ship Via:

Ship Acct:

Line Nbr	Vendor Part Number Line Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
Delivery Co	Delivery Comments					
1 M202	M2024T3S.050	2024-T3 .050 sheet	3/28/2014	48.00	\$9.14	\$438.60
			Yes	sf		
			3/28/2014			

MATERIAL: 2024-T3 ALUMINUM SHEET

AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209

QUOTE: 9593

\$438.60 Line Total:

M60610S.032

6061 0 SHEET .032

3/28/2014 No

3/28/2014

\$3.17

\$151.95

MATERIAL: 6061-OS ALUMINUM SHEET AS PER

AMS-QQ-A-250/11 OR AMS 4025

Line Total:

\$151.95

Note:



METAUX SOLUTIONS

LONGUEUIL, QC J4N 1L7

2625 BOUL JACQUES-CARTIIER EST

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23440

Purchase Order Date 3/20/2014 PO Print Date 3/20/2014

Page Number 2 of 3

Order From:

CA

VC-MET002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

800 558 8858

TST ground

Chantal Lavoie Buyer

Customer POID

Customer Tax #

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

4130 RD Tube .500

3/28/2014

40.00

\$11.35

M4130NT0.500W.049

x.049W

\$454.00

Yes 3/28/2014

MATERIAL: AISI 4130N SEAMLESS STEEL TUBING AS PER MIL-T-6736 OR AMS 6371/6360/6361

6362/6373/6374

Line Total:

\$454.00

4 M4130NB0.500X03.000 S

4130 Bar 0.500 x 3.00

3/28/2014

\$29.95

\$1,437.60

Yes

3/28/2014

12.00

MATERIAL: AISI 4130N STEEL BAR PER MIL-S-6758 OR AMS 6345/6348/6370/6528

Line Total:

\$1,437.60

M1010B0.375X03.500

1010-1025 Steel Bar .375

x 3.500

3/28/2014

3/28/2014

Yes

\$8.78

\$105.36

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21 OR 38W/44W/50W/60W/70W

Note:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577

Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO23440

Purchase Order Date 3/20/2014 PO Print Date 3/20/2014

Page Number 3 of 3

Order From:

VC-MET002

DART AEROSPACE LTD Ship To:

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

METAUX SOLUTIONS

2625 BOUL JACQUES-CARTIIER EST LONGUEUIL, QC J4N 1L7

CA

Contact Name

Vendor Phone

800 558 8858

Ship To Contact

Ship To Phone Ship Via:

TST ground

Ship Acct:

Buyer

Customer POID

Customer Tax #

Net 30

Terms Currency **FOB**

CAD

Chantal Lavoie

10127-2607

Destination-Collect

Line Total:

\$105.36

71401-45

PROCUREMENT

3/28/2014

1.00

\$0.00

\$0.00

QUALITY CLAUSES

No

3/28/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retension of quality documents

Line Total:

\$0.00

PO Total:

\$2,587.51

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explaination.

Change Nbr:

3

Change Date:

3/20/2014